FABCO-AIR

ISO CYLINDERS (ISO 6432 & CETOP RP52P)

FAE Series



FAE Series

ISO Cylinders (ISO6432 & CETOP RP52P)



Features

1. Magnetic piston is standard in all sizes.

- Stainless steel barrel insures long life and corrosion resistance for ø12 to ø25 bores.
 Anodized aluminum barrel for ø32 to ø40 bores.
- 3. Anodized aluminum end covers for corrosion resistance.
- 4. Wide range of models allow selection for many applications.
- 5. Mounting nut furnished on all sizes.
- Machined male rod thread with jam nut is standard on all sizes.
- 7. ø32 and ø40 bores offered as extended sizes with similar features.

Specifications

150 psi max.

Conversions psi = kgf/cm² x 14.2 psi= MPa x 145 inch = mm x 0.0394 lb force = N x 0.22 lbf·in = J x 8.85 Force lb = psi X in² N = lbf X 4.45

Е	ffective P	iston	Area	as	
		Pu	sh	Pı	اال
Bore (mm)	Rod Dia (mm)	cm ²	in ²	cm ²	in ²
12	6	1.1	.17	.8	.13
16	6	2.0	.31	1.7	.26
20	8	3.1	.49	2.6	.40
25	10	4.9	.76	4.1	.63
32	12	8.0	1.25	6.9	1.06
40	16	12.6	1.95	10.6	1.64

Action	Double acting single rod / Double acting double rod
Bore (mm)	ø12, ø16, ø20, ø25, ø32, ø40
Operating media	Compressed air
Min. operating pressure	0.07Mpa(0.7kgf/cm2)10psi
Max. operating pressure	1.0Mpa(10.5kgf/cm2)150psi
Piston speed range	ø12~ø25: 50 – 1500mm/sec (1.97-59 in/sec) ø32 & ø40: 50 – 500mm/sec (1.97-19.7 in/sec)
Ambient & media temperature	-10°C(14°F) ~ +70°C(158°F) filtered dry air required at temperatures below 0°C (32°F)
Cushion	ø12~ø25: Rubber cushion standard ø16 ~ ø25: Air cushion option ø32~ø40: Adjustable air cushion standard
Lubrication	None required or use ISO VG32
Stroke tolerance (mm)	+1.4 / - 0

Standard strokes

*Note: ø12 & ø16 bore double rod, 125mm maximum stroke. ø20 & ø25 bore double rod, 300mm maximum stroke.

Doro										St	and	ard	strok	ke (n	nm)								
Bore	10	15	20	25	30	40	50	60	75	80	100	125	150	160	175	200	250	300	320	350	400	450	500
12*																							
16*																							
20*																							
25*														•									
32														•									
40														•									

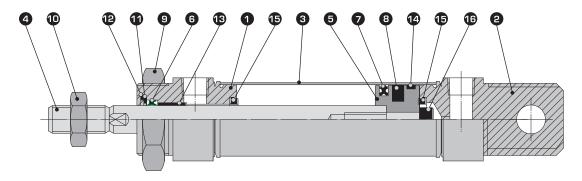
Consult factory for delivery and prices of longer or custom strokes

prices of	r ionger or cu	stom strokes
	Maximum	stroke (mm)
Bore	Single rod type	Double roc
12	400	150
16	400	150
20	800	300
25		
32	1000	500
40		

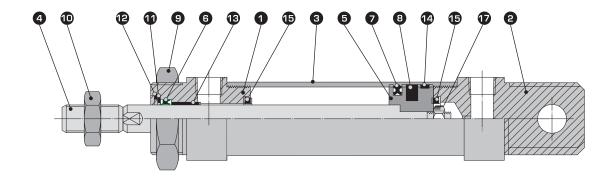
FAE Series Construction

ISO Cylinders (ISO6432 & CETOP RP52P)

ø12~ ø25 Bores Feature stainless steel barrel and rolled assembly with end caps



ø32, ø40 Bores Feature aluminum barrel threaded to end caps



Parts list

NO	Description	Material	Qty
1	Front end cover	Aluminum alloy (anodized)	1
2	Rear end cover	Aluminum alloy (anodized)	1
3	Barrel	Stainless steel / Aluminum	1
4	Piston rod	Hard chrome plated carbon steel	1
5	Piston	Aluminum alloy	1
6	Piston rod seal	Nitrile - Buna N	1
7	Piston seal	Nitrile - Buna N	1
8	Magnet	Rubber bonded barium ferrite	1
9	Mounting nut	Plated steel	1
10	Hex nut	Plated steel	1
1	Washer	Stainless steel	1
12	Snap ring	Plated steel	1
13	Bearing	Oil filled bronze	1
14	Wear ring	Acetal	1
15	Bumper	Nitrile - Buna N	2
16	Hex socket head screw	Carbon steel	1
17	Hex nut	Carbon steel	1

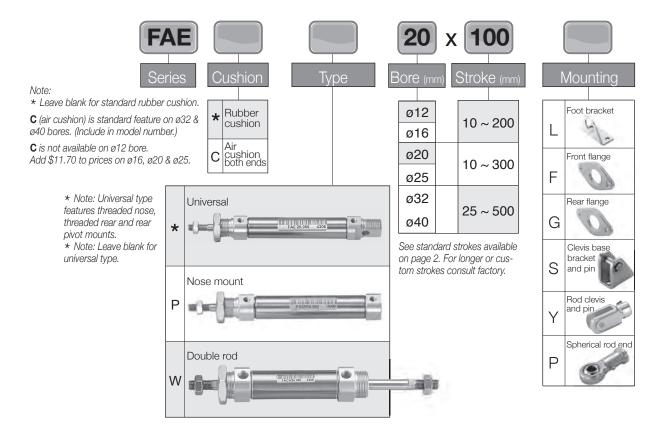
Magnetic piston & position sensor information (also see page 10)

- Mounting Magnetically operated reed switches and electronic sensors can be mounted anywhere along the length and circumference of the cylinder.
- Reliability The annular piston magnet is permanently bonded into a groove in the piston. It is a polarized permanent magnet of rubber bonded barium ferrite that is very stable and is not affected by shock. Under normal usage it will remain magnetized indefinitely.
- Warning External magnetic fields and/or ferrous objects may affect the strength of the piston magnet therefore affecting sensor actuation and piston position indication.
- Warning Do not exceed sensor ratings. Permanent damage to sensor may occur. Power supply polarity MUST be observed for proper operation of sensors. See wiring diagrams included with each sensor.

ISO Cylinders (ISO6432 & CETOP RP52P)

How to order

ø32 & ø40 bores offered as extended sizes with similar features.



Magnetic piston is standard in all sizes.

must be ordered as separate line items.

(2) Sensor

Position Sensors

Magnetically operated reed switches and electronic sensors can be mounted anywhere along the length and circumference of the cylinder barrel between the end covers.

Order sensors, mounting method and cord sets separately. See page 10.



(1) Model number FAE 25 x 50

(3) Band clamp

Double acting, single rod, Universal type cylinder with 25mm bore and 50mm stroke.



Ordering Example

(2) Sensor with 9 foot leadwire

(2) Part number 9-2A197-1031

Sourcing PNP electronic sensor with a 9 ft lead wire. See details on page 10.

(3) Part number 800-A00-000

Band Clamp for clamp on sensor. See details on page 10.

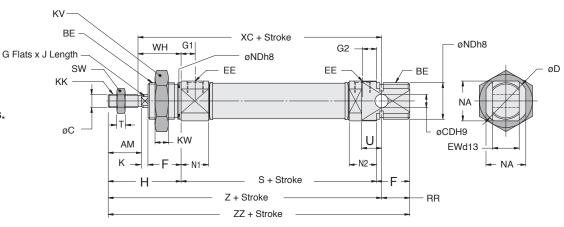
1/4" Dovetail Sensors

FAE Series Dimensions (mm) ISO Cylinders (ISO6432 & CETOP RP52P)

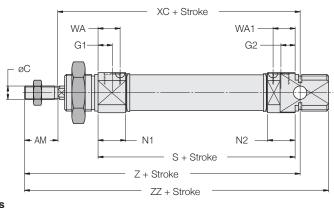
Universal Type
Basic Model

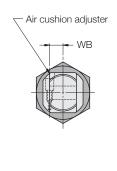
ø12~ ø25 Bores

Features threaded nose, threaded rear & rear pivot mounts.



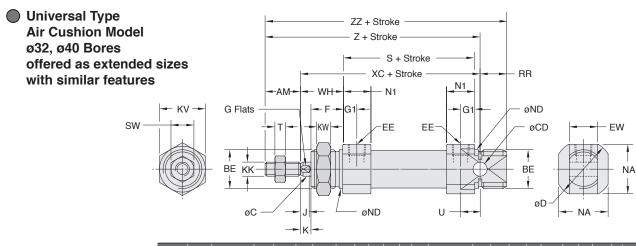
Universal Type
 Air Cushion Model
 ø16~ ø25 Bores
 Dimensions are in (_ _)





Dimensions in (_ _) are for Air Cushion Models

Bore	AM	BE	øС	øCD	øD	EE	EW	F	G	G1	G2	WA	WA1	WB	Н	J	K	KK	K۷	KW	NA	N1	N2	øND	RR	S	SW	T	UV	VH X	(C Z	Z ZZ
Ø12	16	M16x1.5	6	6	19.7	M5x0.8	12	17	_	8	6	-	-	-	38	_	5	M6x1.0	24	8	18.3	12.5	10.5	16	14	50	10	5	9 2	22 7	75 91	1 105
Ø16	16	M16x1.5	6	6	19.8	M5x0.8	12	17	-	6 (5.5)	6 (5.5)	9	9	6.6	38	-	5	M6x1.0	24	8	18	11.5	11.5	16	13	56	10	5	9 2	22 8	32 98	3 111
Ø20	20	M22x1.5	8	8	27.9	G 1/8"	16	20					13.2	8	44	6	4	M8x1.25	32	11	24	16.5	16.5	22	17	68	13	7	12 2	24 9)5 11	5 132
Ø25	22	M22x1.5	10	8	33.4	G 1/8"	16	22	9	8	11	12.5	16	10.25	50	6	6	M10x1.25	32	11	30	16.5	20	22	15.5	69.5	17	8	12 2	28 1	04 12	6 141.5

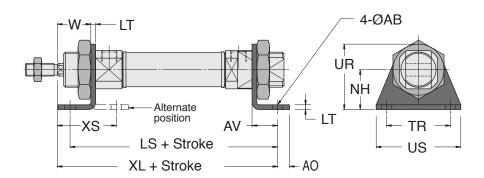


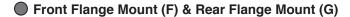
Bore	AM	BE	øС	øCD	øD	EE	EW	F	G	G1	J	K	KK	K۷	KW	NA	N1	øND	RR	S	SW	Т	U	WH	XC	Z	ZZ
Ø32	22	M24x1.5	12	10	40	1/8PT	16	20	10	9	7	10	M10x1.25	32	10	37	17	24	10	74	17	6	16	30	120	142	152
Ø40	24	M30x1.5	16	12	49	1/8PT	20	20	13	10	8	9	M12x1.25	41	10	46	18	30	12	84	19	7	16	29	129	153	165

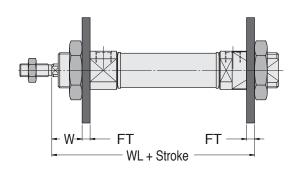
FAE Series Dimensions (mm) ISO Cylinders (ISO6432 & CETOP RP52P)

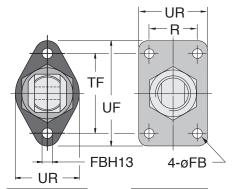
ø32, ø40 Bores offered as extended sizes with similar features

Foot Mount (L)





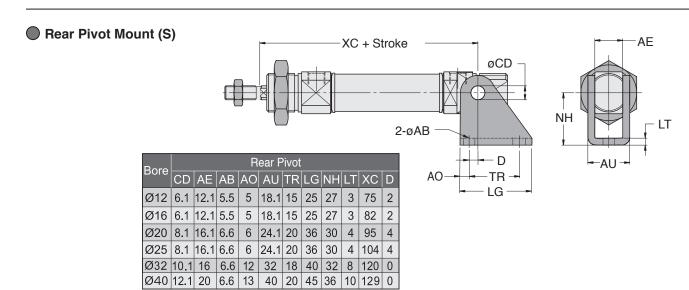




ø12 ~ ø25

ø32 & ø40

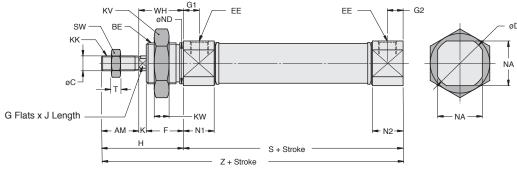
Bore					Foo	t brac	ket						Fr	ont f	lang	e / R	ear fl	lang	е	
Dore	AO	US	ØAB	LT	NH	LS	XL	TR	XS	AV	UR	W	UR	FB	FT	TF	UF	W	WL	R
Ø12	6	43	5.5	3	20	76	85	32	32	13	32.5	19	28	5.5	3	40	51	19	75	_
Ø16	6	43	5.5	3	20	82	91	32	32	13	32.5	19	28	5.5	3	40	51	19	81	_
Ø20	7.5	53	6.6	3	25	100	108	40	37	16	41	21	40	6.6	5	50	66	19	97	_
Ø25	7.5	53	6.6	3	25	101.5	113.5	40	41	16	41	25	40	6.6	5	50	66	23	102.5	_
Ø32	8	59	6.6	4	32	124	129	45	51	25	51	26	47	6.6	5	58	72	25	109	33
Ø40	8	64	6.6	4	36	134	138	50	50	25	59	25	50	7	5	70	84	24	118	36



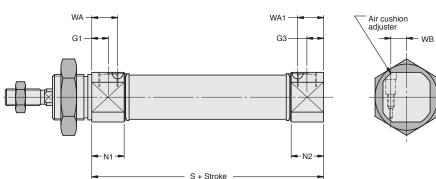
FAE Series Dimensions (mm) ISO Cylinders (ISO6432 & CETOP RP52P)

Nose Mount
ø12 ~ ø40 bores
Features threaded nose,
short overall length.

ø32, ø40 Bores offered as extended sizes with similar features



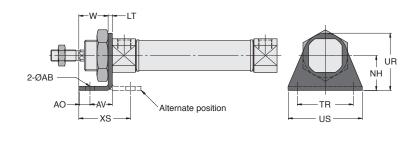
Nose Mount
Air Cushion Model
ø16 ~ ø40 bores



Bore	AM	BE	ØС	ØD	EE	F	G	G1	G2	G3	WA	W1	WB	Н	J	K	KK	ΚV	KW	NA	N1	N2	ØNDh8	S	SW	WH	Ζ
Ø12	16	M16X1.5	6	19.7	M5X0.8	17	_	8	6	6	9.5	9.5	5.5	38		5	M6X1.0	24	8	18.3	12.5	10.5	16	50	10	22	88
Ø16	16	M16X1.5	6	19.8	M5X0.8	17	_	6	6	6	9	9	6.6	38	_	5	M6X1.0	24	8	18	11.5	11.5	16	56	10	22	94
Ø20	20	M22X1.5	8	27.9	G1/8"	20	7	8.5	8	8.5	13.2	13.2	8	44	6	4	M8X1.25	32	11	24	16.5	15.5	22	67	13	24	112
Ø25	22	M22X1.5	10	33.4	G1/8"	22	9	8	11	8	12.5	11.5	10.25	50	6	6	M10X1.25	32	11	30	16.5	20	22	64	17	28	119.5
Ø32	22	M24X1.5	12	40	1/8 PT	20	10	9	9	9				52	6	10	M10X1.25	32	10	37	17	17	24	74	17	30	126
Ø40	24	M30X1.5	16	49	1/8 PT	20	13	10	10	10				53	8	9	M12X1.25	41	10	46	18	18	30	84	19	29	137

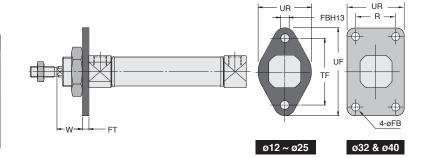
Foot Mount (L)

Bore	AO	US	ØAB	LT	NH	TR	XS	ΑV	UR	W
Ø12	6	43	5.5	3	20	32	32	13	32.5	19
Ø16	6	43	5.5	3	20	32	32	13	32.5	19
Ø20	7.5	53	6.6	3	25	40	37	16	41	21
Ø25	7.5	53	6.6	3	25	40	41	16	41	25
Ø32	8	59	6.6	4	32	45	54	25	51	26
Ø40	8	64	6.6	4	36	50	54	25	59	25



Front Flange Mount (F)

Bore	UR	FB	FT	TF	UF	W	R
Ø12	28	5.5	3	40	51	19	_
Ø16	28	5.5	3	40	51	19	_
Ø20	40	6.6	5	50	66	19	_
Ø25	40	6.6	5	50	66	23	_
Ø32	47	6.6	5	58	72	25	33
Ø40	50	7	5	70	84	24	36

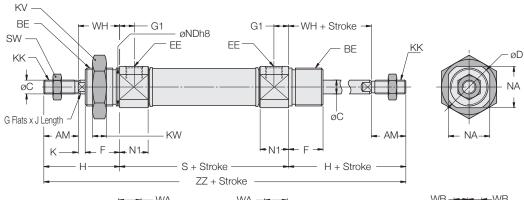


FAE Series Dimensions (mm)

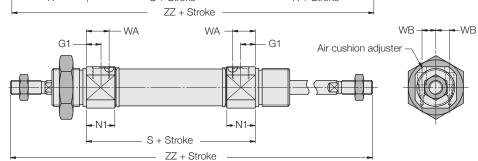
ISO Cylinders (ISO6432 & CETOP RP52P)

Double Rod ø12 ~ ø40 bores Features threaded nose at both ends.

ø32, ø40 Bores offered as extended sizes with similar features



Double Rod Air Cushion Models ø16 ~ ø40 bores Dimensions are in (_ _)

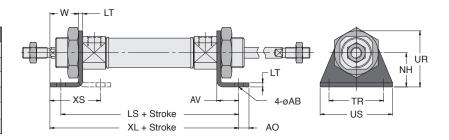


Dimensions in (_ _) are for Air Cushion Models

Bore	AM	BE	ØС	ØD	EE	F	G	G1	WA	WB	Н	J	K	KK	ΚV	KW	N1	NA	ØND	S	SW	WH	ZZ
Ø12	16	M16X1.5	6	19.7	M5X0.8	17	_	8	9.5	5.5	38	_	5	M6X1.0	24	8	12.5	18.3	16	52	10	22	128
Ø16	16	M16X1.5	6	19.7	M5X0.8	17	_	6(5.5)	9	6.6	38	_	5	M6X1.0	24	8	11.5	18	16	56	10	22	132(130)
Ø20	20	M22X1.5	8	27.9	G1/8"	20	7	8.5	13.2	8	44	6	4	M8X1.25	32	11	16.5	24	22	68	13	24	156
Ø25	22	M22X1.5	10	33.4	G1/8"	22	9	8	12.5	10.25	50	6	6	M10X1.25	32	11	16.5	30	22	66	17	28	169.5
Ø32	22	M24X1.5	12	40	1/8 PT	20	10	9			52	6	10	M10X1.25	32	10	17	37	24	74	17	30	178
Ø40	24	M30X1.5	16	49	1/8 PT	20	13	10			53	8	9	M12X1.25	41	10	18	46	30	84	19	29	190

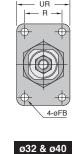
Foot Mount (L)

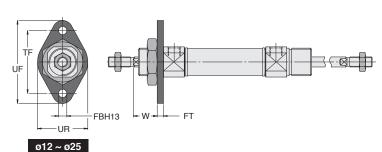
Bore	ΑO	US	ØAB	LT	NH	LS	XL	TR	XS	ΑV	UR	W
Ø12	6	43	5.5	3	20	78	84	32	32	13	32.5	19
Ø16	6	43	5.5	3	20	82	88	32	32	13	32.5	19
Ø20	7.5	53	6.6	3	25	100	108.5	40	37	16	41	21
Ø25	7.5	53	6.6	3	25	98	106.5	40	41	16	41	25
Ø32	8	59	6.6	4	32	124	129	45	51	25	51	26
Ø40	8	64	6.6	4	36	134	138	50	50	25	59	25



Front Flange Mount (F)

Bore	UR	FB	FT	TF	UF	W	R
Ø12	28	5.5	3	40	51	19	_
Ø16	28	5.5	3	40	51	19	_
Ø20	40	6.6	5	50	66	19	_
Ø25	40	6.6	5	50	66	23	_
Ø32	47	6.6	5	58	72	25	33
Ø40	50	7	5	70	84	24	36





Position Sensors for FAE Series ISO Cylinders (ISO6432 & CETOP RP52P)

Dovetail Style Magnetic Position Sensors - Temperature range: -4° to +176°F (-20° to +80C)



Encased in a plastic housing, dovetail style sensors are corrosion resistant. 60° wire outlet allows close mounting.

Mounting Method #1

Sensor is fastened to the cylinder barrel with a **band clamp** that is not included with sensor and must be ordered separately.



Mounting Method #2

Sensor(s) slide into an adhesive backed mounting rail having twin dovetail slots. Sensors are locked with set screws. Rail is supplied with double sided tape affixed.



Dovetail mounting rail must be ordered separately. Order by **Part No.** "**ER** – **length**" where the length is known, or by "**ER** – **cylinder model no.**"

Example: "ER-FAE 25 x 25" the model number of cylinder allows factory to determine the length needed. (Estimated length for pricing purposes is "stroke + 1")

Application recommendations:

- a) Clean cylinder body O.D. with acetone. Remove all oil from surface.
- b) Do not apply the rail over the crimped body edge.
- c) Double check positioning of the rail.
- d) High performance double sided tape offers convenient "peel and stick" but is very aggressive, giving you only one chance. Be careful!
- e) Remove protective film from tape and place rail in desired position.
- f) Firmly press the rail to cylinder body.

Alternatively, the extruded aluminum rail can be fastened using Loctite® U-05FL urethane adhesive or similar. Follow product manufacturer's recommendations for application.



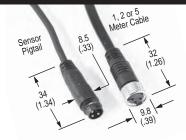
	Dovetail Style Sensor Selection Guide	Prewired 9 ft. L	eadwire	Quick Disconnect*			
Sensor Type	Electrical Characteristics	Part No.	Price	Part No.	Price		
Reed (No LED)	0-120 VDC/VAC, 0.5 Amp Max current, 5 Watt Max, 0 Voltage Drop	949-000-001		949-000-301			
Reed (LED)	5-120 VDC/VAC, 0.03 Amp Max current, 4 Watt Max, 2.0 Voltage Drop	949-000-002		949-000-302 .			
Electronic (LED)	Sourcing PNP 6-24 VDC, 0.20 Amp Max current, 0.5 Voltage Drop	949-000-031		949-000-331			
Electronic (LED)	Sinking NPN 6-24 VDC, 0.20 Amp Max current, 0.5 Voltage Drop	949-000-032		949-000-332			
*Note: Quick di	*Note: Quick disconnect styles are supplied with 6 inch pigtail with male connector. Order female cordsets separately from chart below.						

Clamp-on Style Magnetic Position Sensors – Temperature range: –4° to +176°F (–20° to +80C)

Available in pre-wired and quick-disconnect styles



*Quick disconnect style sensors are supplied with male connector. Order female cordsets separately from the first chart below.



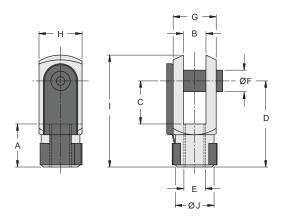
Female Cordset	Female Cordsets for Quick Disconnect Sensors						
Cordset Length	Part No.	Price					
1 Meter	CFC-1M	-					
2 Meters	CFC-2M	-					
5 Meters	CFC-5M	-					

	Clamp on Style Sensor Selection Guide	Prewired 9 ft. Leadwire	Quick Disconnect*
Sensor Type	Electrical Characteristics	Part No. Price	Part No. Price
Reed (LED)	5-120 VAC/VDC, 0.5 AMP Max, 10 Watt Max, SPST N.O. 3.5 voltage drop	9-2A197-1003	9-2A197-1303
Electronic (LED)	Sourcing, PNP, 6-24 VDC, 0.5 Amp Max, 1.0 voltage drop	9-2A197-1031	9-2A197-1331
Electronic (LED)	Sinking, NPN, 6-24 VDC, 0.5 Amp Max, 1.0 voltage drop	9-2A197-1032	9-2A197-1332

Accessories for FAE Series

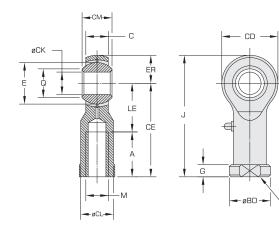
ISO Cylinders (ISO6432 & CETOP RP52P)

Rod clevis and pin (Y) ISO 8140



Part No.	Α	В	С	D	Е	F	G	Н		J
FAE12-057A	12	6	12	24	M6X1.0	6	12	12	31	10
FAE20-057A	16	8	16	32	M8X1.25	8	16	16	42	14
FAE25-057A	20	10	20	40	M10X1.25	10	20	20	52	18
FAE40-057A	24	12	24	48	M12X1.25	12	24	24	62	20

Spherical rod end (P) DIN 648 DIN 24335



Part No.	Α	M	CE	øCK	øCL	CM	CD	ER	LE	øBD	C	Е	G	J	Q	X
FAE12-061	14	M6X1.0	30	6	10	9	18	9	16	13	7	12.7	5	39	8.96	11
FAE20-061	17	M8X1.25	36	8	12.5	12	22	11	19	16	9	15.8	5	47	10.4	14
FAE25-061	21	M10X1.25	43	10	15	14	26	13	22	19	11	19.1	6.5	56	12.9	17
FAE40-061	24	M12X1,25	50	12	17.5	16	30	15	26	22	12	22.2	6.5	65	15.4	19

Prices - Individual Parts & Accessories

Foot bracket



Bore	Part No	Price
ø12, ø16	FAE 12-052	
ø20. ø25	FAE 20-052	
ø32	FAE 32-052	
ø40	FAF 40-052	

Front flange Rear flange



X Flats

Bore	Part No	. Price
ø12, ø16	FAE 12-053.	
ø20, ø25	FAE 20-053.	
ø32	FAE 32-053.	
ø40	FAE 40-053.	

Clevis base bracket and pin

and	piı
ore , ø16	i

bore	Part No	Pric
ø12, ø16	FAE 12-062A	
ø20, ø25	FAE 20-062A	
ø32	FAE 32-062A	
ø40	FAE 40-062A	

Rod clevis and pin



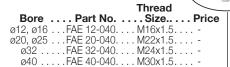
Bore	Part No	Price
	. FAE 12-057A	
	. FAE 20-057A	
ø25, ø32	. FAE 25-057A	
ø40	FAF 40-057A	

Spherical rod end



Bore	Part No.	 Price
ø12. ø16.	FAE 12-061	
	FAE 20-061	
ø25, ø32.	FAE 25-061	
ø40	FAF 40-061	

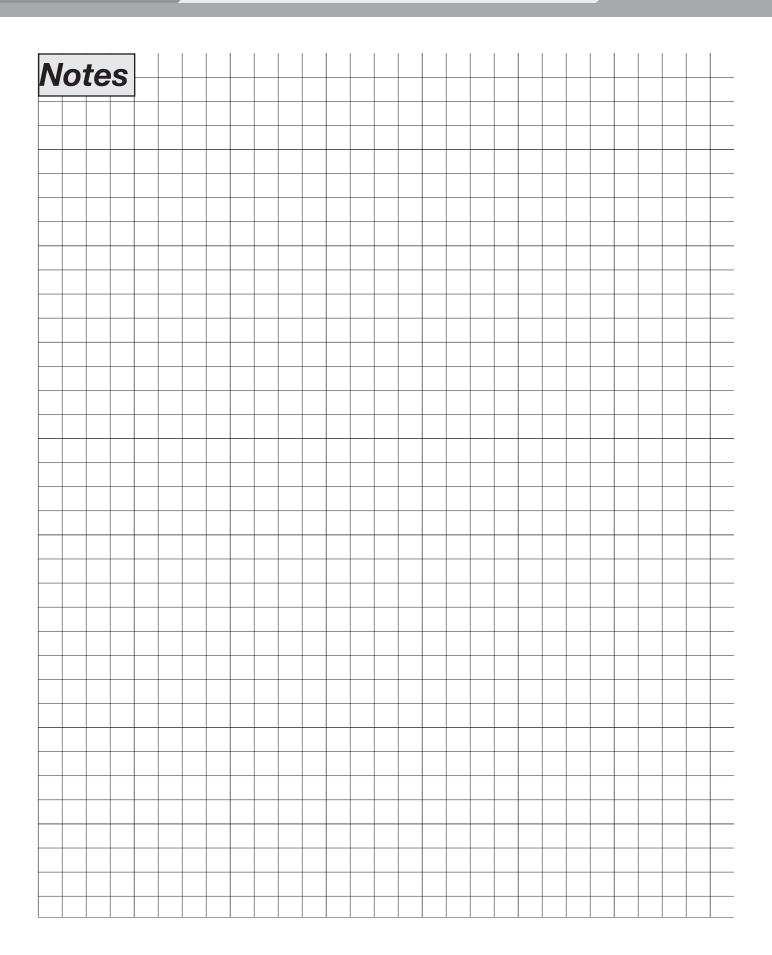
Nose mount nut



Rod nut

		Thread	
Bore	Part No	Size	Price
ø12, ø16 .	FAE 12-140	M6x1.0	
ø20	FAE 20-140	M8x1.25	
ø25, ø32 .	FAE 25-140	M10x1.25.	
ø40	FAE 40-140	M12x1.25.	

For dimensions not shown, see pages 6, 7, 8 and 9.



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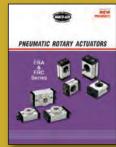
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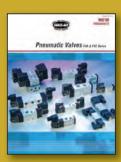
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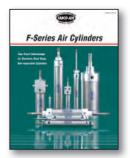


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